

Date: Tuesday, 6/26/2007 3:31:27 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	HANDLE
Job Number	33186		
Estimate Number	10508		
P.O. Number	N/A	Part Number	D2419
This Issue	6/26/2007	S.O. No.	N/A
Prsht Rev.	NC	Drawing Number	D2419 REV. A
First Issue	N/A	Project Number	N/A
Previous Run	32354	Drawing Revision	A
Written By		Material	N/A
Checked & Approved By		Due Date	7/6/2007
Comment	Est: A 00.02.14 New Issue EC/JB	Qty:	40
Um:	Each		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	4025674	Black Nylon Strap	
Comment:	Qty.: 0.0833 f(s)/Unit Total : 3.3320 f(s)		
	Black Nylon Strap		
	Material: Nylon Web (Black) 1.00" x 0.06" thick		
	(40-2567-4)	Batch: m103783	MF 07-07-26
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment:	SMALL & MEDIUM FAB RESOURCE 1		
	Cut to length using hot knife as per Dwg D2419		MF 07-07-27
3.0	QC6	DIMENSIONAL CHECK	
Comment:	DIMENSIONAL CHECK		Ex 07/07/30 (x40)
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment:	PACKAGING RESOURCE #1		
	Identify and Stock		
	Location:		
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
Comment:	FINAL INSPECTION/W/O RELEASE		D 07/07/30

Job Completion



U 07.07.30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

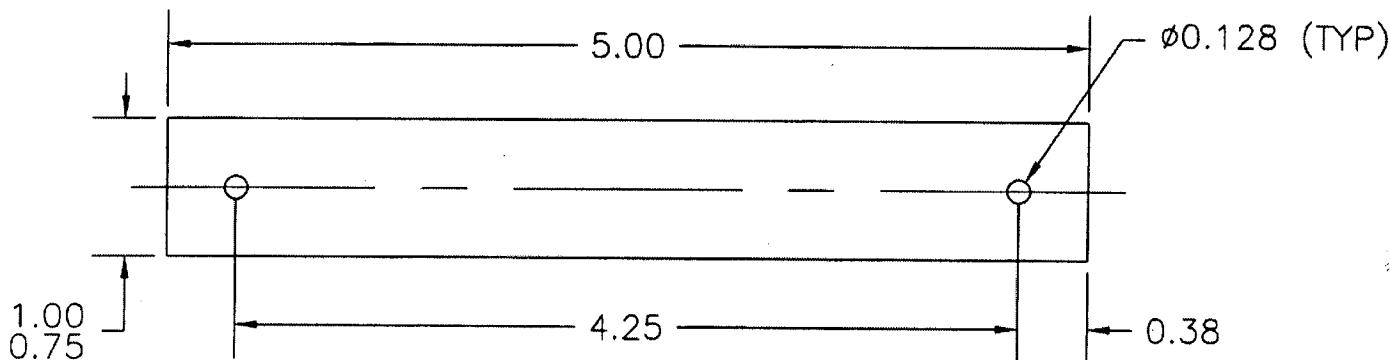
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/07/30  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN <i>RF</i>	DRAWN BY <i>JP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>X</i>	APPROVED <i>X</i>	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

**RELEASED**  
00.02.03 PS

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 33186